

**TAFMER™ A-4085S**

Mitsui Chemicals America, Inc. - *Polyalphaolefin*
**General Information**
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Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>Good Flexibility</li> </ul>
Forms	<ul style="list-style-type: none"> <li>Pellets</li> </ul>

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density	0.885	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	3.6	g/10 min	
230°C/2.16 kg	6.7	g/10 min	
Mooney Viscosity (ML 1+4)	16	MU	JIS K6395
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	> 3190	psi	ASTM D638
Tensile Elongation (Break)	> 1000	%	ASTM D638
Torsional Rigidity	1305	psi	ASTM D1043
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	86		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -94.0	°F	ASTM D746
Vicat Softening Temperature	131	°F	ASTM D1525
Melting Temperature	151	°F	ASTM D2117
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+17	ohms·cm	ASTM D257
Dielectric Constant	2.20 to 2.40		ASTM D150
Dissipation Factor	< 5.0E-4		ASTM D150

**Notes**
<sup>1</sup> Typical properties: these are not to be construed as specifications.
